



The high elasticity of **SkyLeather** simplifies the fitting process even for complex seat shapes. The cover will keep its shape and therefore look new for a longer period of time.



### MANUFACTURING

Our seat cover manufacturing facility is located adjacent to the SkyLeather production facility, allowing increased efficiency by eliminating transportation costs to the manufacturing plant.





### **ENHANCED COMFORT**

SkyLeather causes no skin irritation, features good thermal properties, and the suppleness of the soft surface delivers enhanced comfort for the passenger.







### SkyLeather

**SkyLeather** is an ingenious alternative to reconstructed leather and genuine leather. This innovative material offers advantages in aircraft seat maintenance and also stands out with regard to passenger well-being. As a Water Based system it is free of harmful substances and toxic by products



### **EASY CLEAN**

The surface of **SkyLeather** is highly dirt / grime repellant, which reduces the cleaning effort. Ball-point pen marks and stain residues can be simply wiped away with a moist cloth.



### RAILWAY COST SAVINGS

Compared to leather hides, our synthetic **SkyLeather** is up to 25% lighter. This contributes to airline operators fuel saving initiatives.





## SkyLeather BENEFITS:



Eco Friendly



Reach



Vegan



Azo Free



Oil Resistance



Hidrolysis Resistant



Easy to Clean



Lower CO<sub>2</sub>



Chrome (VI) Free



High Scratch Resistance



Fire Resistant



Light Resistant



Xtreme Performance



PAHs Free



Humidity Resistance



DMF Free



Stain Resistance



Abrasion Resistant



Hypoallergenic



Formaldehyde Free

# TECHNICAL DATASHEET MARINE SkyLeather



### **Physical Properties**

- · Composition:
  - Coating: 100% Water Based PU
  - Backing: 100% PES
- Weight: 460 g/sqm +/- 10% g/sqm
- Thickness: 1.00 mm +/- 10% mm
- · Width: 145cm

### Chemical properties

- · No Bisphenol A
- · Low VOC (Volatile Organic Compounds)
- · No Conflict minerals
- · No heavy metals
- No POPs (Persistent Organic Pollutants)
- No PVC (PolyVinyl Chloride) and monomer residues
- Phthalate free
- · No toxic by-products
- · Azo free
- · DMF free
- · Formaldehyde free
- PAH free
- · Chromium VI free
- Allergenous and Carcinogenic compounds free

#### Performance

 SkyLeather is flammability compliant: IMO 307(88) Annex 1

Part 1 Combustion

Part 2 Smoke and Tox

Part 8 Upholstery

Part 5 Bulkeads

- · Abrasion Resistant:
  - ASTM D4157/ Meets and exceeds 400.000 Double Rubs (Wyzenbeek)
  - ISO 12947-4/ Meets and exceeds 400.000 cycles (Martindale)
  - ISO 5470/Meets and exceeds 4.000 cycles (Taber 1.000g load)
- · Blocks Indigo/Jeans dye
- · Pen marks "Easy to Clean"
- Anti-microbial JIS-7-2801
- · Low squeaking in stick-slip tests (VDA 230-206)
- Resistant to anti-microbial cleaning agents: Alcohol 70%, Acetone, Bleach (1:5), Hydrogen Peroxide (3%)
- Tensile strength ASTM D2209: warp 15080 kPA, weft – 10590 kPA
- Elongation ASTM D2209: warp 170.5%, weft 348.3%
- Breaking strength ASTM D751: warp- 441.8N, weft-290.0N
- Resistance of colored leather to bleeding ASTM D5552
  - No migration of bleeding, no discoloration.
- Colorfastness of crocking of leather ASTM D5053 grade 5

# SkyLeather DESIGN & DEVELOPMENT

SkyLeather is available in any colour and grain.

Our in-house laboratory provides airlines a one-stop-shop service, from material design to finished seat cover manufacturing.















